



Cat® 305E2 CR

MINI HYDRAULIC EXCAVATOR WITH SWING BOOM

FEATURES:

The Cat® 305E2 CR Mini Hydraulic Excavator delivers high performance, durability and versatility in a compact design to help you work in a variety of applications. The 305E2 CR features the following:

QUALITY

- The durable hoods and frame and the compact radius design of the 305E2 let you work comfortably and confidently in confined areas.
- The operator environment includes a high quality suspension seat, easy to adjust armrests and 100% pilot controls which offer consistent and long-lasting controllability.

EFFICIENCY

- High Definition Hydraulic System provides a load sensing and flow sharing capability leading to operational precision, efficient performance and greater controllability.
- Power on Demand provides optimal efficiency and performance the moment you need it. This automatic system ensures fuel efficiency through appropriate engine rating to meet all operational needs as required.

VERSATILITY

- Broad range of Cat Work Tools make the Cat Mini Excavator a versatile machine able to meet the requirements of any job site.
- Over 200 degrees of bucket rotation provides greater material retention during truck loading and easier flat wall digging without having to reposition the machine.

PERFORMANCE

- Front shovel bucket orientation provides the operator with more ways to get the job done faster.
- COMPASS Control Panel is a standard feature that allows the operator to easily adjust auxiliary flows to achieve the optimal work tool performance, activate auto idle for improved fuel efficiency and utilize the security system to ensure protection of valuable assets with the simple touch of a button.
- The Site Reference System included in the COMPASS monitor provides output from pitch and roll sensors to aid in grading and level trenching. This impacts accuracy and productivity for job site finishing.

SERVICEABILITY

- Convenient service and maintenance requirements include ease of access to daily check points, 500 hour engine oil and filter change period, 500 hour grease interval on front implement, S-O-SSM oil sampling valve and overall long term durability.

SAFETY

- All Cat Mini Excavators from 3.5 metric tons to 8 metric tons are ROPS, TOPS and Top Guard Level 1 certified and include the Cat Interlock (hydraulic lockout) System, a certified accumulator which allows for auxiliary pressure to be released, making connecting and disconnecting work tools safer and easier, and a travel alarm. All of these safety features are standard on the E2 model lineup (travel alarm optional in Europe).

Specifications

Engine

| | | |
|--|----------|---------------------|
| Engine Model* | Cat C2.4 | |
| Rated Net Power @ 2,200 rpm ISO 9249/EEC 80/1269 | 30 kW | 40.2 hp |
| Gross Power ISO 14396 | 31.2 kW | 41.8 hp |
| Bore | 87 mm | 3.4 in |
| Stroke | 102.4 mm | 4 in |
| Displacement | 2.4 L | 146 in ³ |

*Meets U.S. EPA Tier 4 Final/EU Stage IIIA emission standards.

Weights*

| | | |
|---------------------------------|---------|-----------|
| Weight – Canopy, Standard Stick | 4975 kg | 10,970 lb |
| Weight – Canopy, Long Stick | 5020 kg | 11,069 lb |
| Weight – Cab, Standard Stick | 5140 kg | 11,334 lb |
| Weight – Cab, Long Stick | 5185 kg | 11,443 lb |

*Weight includes counterweight, rubber tracks, bucket, operator, full fuel and auxiliary lines.



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Swing System

| | |
|-----------------------------------|--------|
| Machine Swing Speed | 10 rpm |
| Boom Swing – Left* (without stop) | 80° |
| Boom Swing – Left* (with stop) | 60° |
| Boom Swing – Right | 50° |

*Automatic swing brake, spring applied, hydraulic release.

Travel System

| | | |
|---------------------------------|----------|-----------|
| Travel Speed – High | 4.4 km/h | 2.7 mph |
| Travel Speed – Low | 2.8 km/h | 1.7 mph |
| Max Traction Force – High Speed | 24.1 kN | 5,418 lb |
| Max Traction Force – Low Speed | 45.2 kN | 10,161 lb |
| Ground Pressure – Canopy | 29.5 kPa | 4.3 psi |
| Ground Pressure – Cab | 30.5 kPa | 4.4 psi |
| Gradeability (maximum) | 30° | |

Service Refill Capacities

| | | |
|------------------|--------|----------|
| Cooling System | 10.5 L | 2.8 gal |
| Engine Oil | 9.5 L | 2.5 gal |
| Fuel Tank | 63 L | 16.6 gal |
| Hydraulic Tank | 68.3 L | 18 gal |
| Hydraulic System | 78 L | 20.6 gal |

Hydraulic System

| | | |
|--|-----------|--------------|
| Load Sensing Hydraulics with Variable Displacement Piston Pump | | |
| Pump Flow at 2,400 rpm | 150 L/min | 39.6 gal/min |
| Operating Pressure – Equipment | 245 bar | 3,553 psi |
| Operating Pressure – Travel | 245 bar | 3,553 psi |
| Operating Pressure – Swing | 216 bar | 3,132 psi |
| Auxiliary Circuit – Primary (186 bar/2,734 psi) | 80 L/min | 21.1 gal/min |
| Auxiliary Circuit – Secondary (174 bar/2,524 psi) | 25 L/min | 6.6 gal/min |
| Digging Force – Stick (standard) | 24.7 kN | 5,550 lb |
| Digging Force – Stick (long) | 21.3 kN | 4,788 lb |
| Digging Force – Bucket | 44.7 kN | 10,050 lb |

Blade

| | | |
|-------------|---------|---------|
| Width | 1980 mm | 78.0 in |
| Height | 375 mm | 14.8 in |
| Dig Depth | 555 mm | 21.9 in |
| Lift Height | 405 mm | 15.9 in |

Cab

| | |
|--|----------|
| Dynamic Operator Sound Pressure Level (ISO 6396:2008) | 81 dB(A) |
| Exterior Sound Power Level (ISO 6395:2008)* | 96 dB(A) |

*European Union Directive “2000/14/EC”

Certification – Cab and Canopy

| | |
|---------------------------------------|---------------------|
| Roll Over Protective Structure (ROPS) | ISO 12117-2 |
| Tlp Over Protective Structure (TOPS) | ISO 12117 |
| Top Guard | ISO 10262 (Level I) |

Operating Specifications

| | | |
|-------------------------|---------|-------|
| Stick Length – Standard | 1350 mm | 52 in |
| Stick Length – Long | 1750 mm | 67 in |

Undercarriage

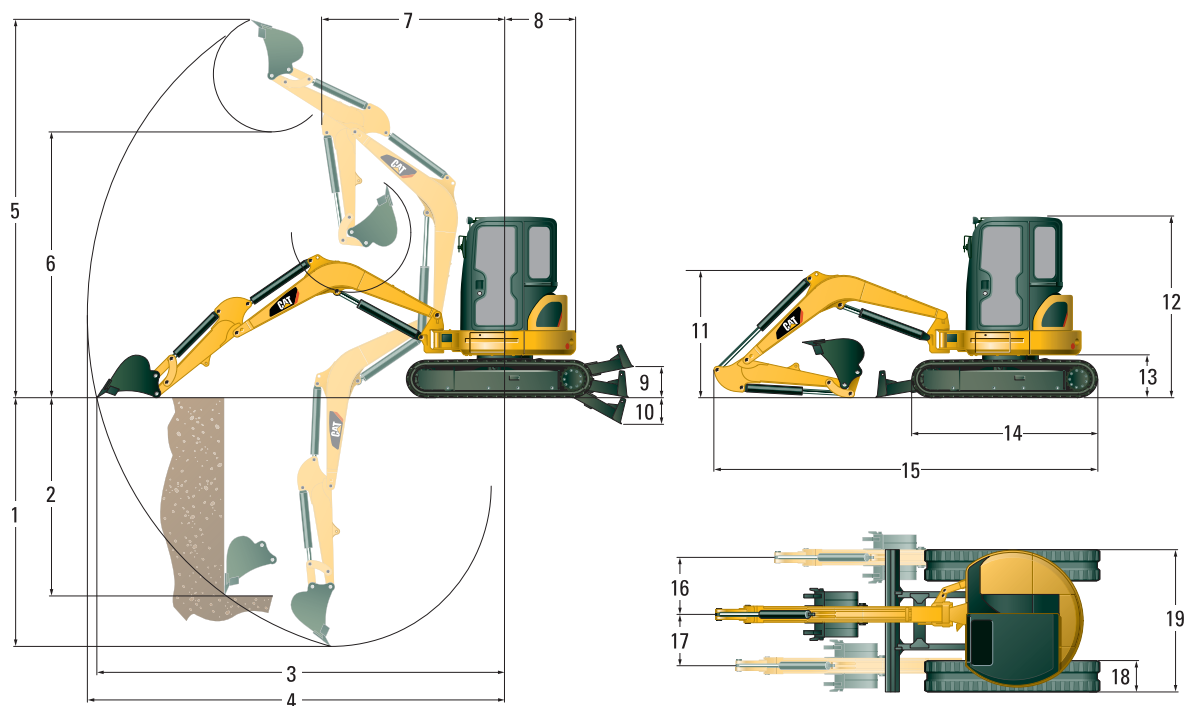
| | |
|---------------------------|---------------|
| Number of Carrier Rollers | 3 |
| Number of Track Rollers | 3 |
| Track Roller Type | Triple Flange |

Lift Capacities at Ground Level*

| Lift Point Radius | | 3000 mm (9'8") | | 4000 mm (13'1") | |
|-------------------|------|----------------|---------|-----------------|---------|
| | | Front | Side | Front | Side |
| Blade Down | kg | 2340 | 1200 | 1260 | 640 |
| | (lb) | (5,159) | (2,646) | (2,778) | (1,411) |
| Blade Up | kg | 1450 | 1070 | 760 | 570 |
| | (lb) | (3,197) | (2,359) | (1,676) | (1,257) |

*The above loads are in compliance with hydraulic excavator lift capacity rating standard ISO 10567:2007 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity. The excavator bucket weight is not included on this chart. Lifting capacities are for standard stick.

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Dimensions

| | Standard Stick | | Long Stick | |
|--|----------------|--------|------------|--------|
| 1 Dig Depth | 3280 mm | 129 in | 3670 mm | 144 in |
| 2 Vertical Wall | 2320 mm | 91 in | 2630 mm | 104 in |
| 3 Maximum Reach at Ground Level | 5330 mm | 210 in | 5810 mm | 229 in |
| 4 Maximum Reach | 5600 mm | 220 in | 5960 mm | 235 in |
| 5 Maximum Dig Height | 5250 mm | 207 in | 5440 mm | 214 in |
| 6 Maximum Dump Clearance | 3720 mm | 129 in | 3920 mm | 154 in |
| 7 Boom In Reach | 2350 mm | 93 in | 2530 mm | 100 in |
| 8 Tail Swing | 1100 mm | 43 in | 1100 mm | 43 in |
| 9 Maximum Blade Height | 405 mm | 16 in | 405 mm | 16 in |
| 10 Maximum Blade Depth | 555 mm | 22 in | 555 mm | 22 in |
| 11 Boom Height in Shipping Position | 1750 mm | 69 in | 2150 mm | 85 in |
| 12 O/A Shipping Height | 2550 mm | 100 in | 2550 mm | 100 in |
| 13 Swing Bearing Height | 615 mm | 24 in | 615 mm | 24 in |
| 14 O/A Undercarriage Length | 2580 mm | 102 in | 2580 mm | 102 in |
| 15 O/A Shipping Length | 5180 mm | 204 in | 5290 mm | 208 in |
| 16 Boom Swing Right | 785 mm | 31 in | 785 mm | 31 in |
| 17 Boom Swing Left | 695 mm | 27 in | 695 mm | 27 in |
| 18 Track Belt/Shoe Width | 400 mm | 16 in | 400 mm | 16 in |
| 19 O/A Track Width | 1980 mm | 78 in | 1980 mm | 78 in |

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STANDARD EQUIPMENT

ENGINE

- Cat C2.4 diesel engine (meets U.S. EPA Tier 4 Final emission standards for North America and EU Stage IIIA/Tier 4 Interim emission standards for all other regions)
- Automatic engine idle
- Automatic engine shut-off
- Automatic two speed travel
- Diesel Particulate Filter (North America only)
- Diesel Oxidation Catalyst (North America only)
- Fuel and water separator
- Power on demand

HYDRAULIC SYSTEM

- 1-way and 2-way (combined function)
- Accumulator
- Automatic swing parking brake
- Auxiliary hydraulic lines
- Adjustable auxiliary relief
- Auxiliary line quick disconnects
- Cat interlock system: hydraulic lockout
- Continuous auxiliary flow
- Ecology drain
- Hydraulic oil cooler
- High definition hydraulics
- Load sensing/flow sharing

OPERATOR ENVIRONMENT

- 100% pilot control ergonomic joysticks
- Adjustable armrests
- COMPASS: complete, operation, maintenance, performance and security system
 - Multiple languages
- Cup holder
- Hydraulic neutral lockout bar
- Literature holder
- Pattern changer (optional in Europe)
- Site reference system: leveling
- Tool storage area
- Travel control pedals with hand levers
- Washable floor mat

UNDERCARRIAGE

- Dozer blade with float function
- Track, rubber belt, 400 mm (16 in) width
- Tie down eyes on track frame
- Towing eye on base frame

FRONT LINKAGE

- 200 degree bucket rotation
- Certified lifting eye on bucket linkage (optional in Europe)
- Front shovel capable
- Thumb ready stick

ELECTRICAL

- 12 volt electrical system
- 60 ampere alternator
- 650 CCA maintenance free battery
- Fuse box
- Ignition key start/stop switch
- Slow blow fuse
- Warning horn

LIGHTS AND MIRRORS

- Boom light with time delay capability

SAFETY AND SECURITY

- Anti-theft system (COMPASS)
- Caterpillar Corporate "One Key" System
- Door locks
- Lockable fuel cap
- Retractable seat belt
- Roll Over Protective Structure (ROPS) (ISO 12117-2)
- Tip Over Protective Structure (TOPS) (ISO 12117)
- Top guard – ISO 10262 (Level 1)
- Travel alarm (optional in Europe)

OPTIONAL EQUIPMENT

ENGINE

- Engine block heater

HYDRAULIC SYSTEM

- Quick coupler lines
- Boom lowering check valve
- Stick lowering check valve
- Secondary auxiliary hydraulic lines

OPERATOR ENVIRONMENT

- Cab:
 - Heat
 - High back suspension seat
 - Interior light
 - Interlocking front window system
 - Radio
 - Windshield wiper

UNDERCARRIAGE

- Power angle blade
- Track, double grouser (steel), 400 mm (16 in)
- Track, double grouser (steel) with rubber pad, 400 mm (16 in)

FRONT LINKAGE

- Quick coupler: manual or hydraulic
- Thumb
- Buckets
- Full range of performance matched work tools
 - Auger, hammer, ripper

LIGHTS AND MIRRORS

- Light, cab with time delay capability
- Mirror, canopy right
- Mirror, canopy left
- Mirror, cab rear

SAFETY AND SECURITY

- Battery disconnect
- Beacon socket
- Front wire mesh guard
- Rearview camera
- Vandal guard

TECHNOLOGY

- Product Link™